


TTN SPA	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>				QTR. No.: P790650	
					Rev. No.: 01	
<b>Manufacturer name/address/ Web page:</b>	TTN spa, Via 1° Maggio, 30, 20014 Nerviano (MI) - Italy Product					
<b>Reference standard</b>	NORSOK M-650, Edition 4					
<b>Material designation and MDS No.:</b>	ASTM A790 S32750; MDS D51, Revision 5					
<b>Manufacturing Summary doc. No.:</b>	MS Pipe A790M650				Rev. No.:00	
<b>Products and manufacturing process(es):</b>	Seamless Pipe by machining, heat treatment and testing					
<b>Mandatory conditions and sub-contractors:</b>	Machining to dimension by TTN spa Heat treatment by solution quenching in TTN spa					
<b>Other information:</b>	White pickling by Bama srl Micro, Corrosion and Mechanical Test by kaizen srl Flattening by GlobalTest					
<b>Qualification expires:</b>	18.09.2025					
<b>Tested and qualified thickness and weight</b>						
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>	
Seamless Pipe	2201091 2201092 2201097 2201098	53,54 mm	53,54 mm	-	All	
<b>Qualification/acceptance signatures</b>						
<b>Manufacturer:</b>	<b>Prepared by/Date:</b>		<b>Checked by/Date:</b>			
TTN spa	Moletta Michele, 05/08/2020		Gioeli Salvatore, 05/08/2020			
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p><i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i></p>						
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>			
			18.09.2020			
			